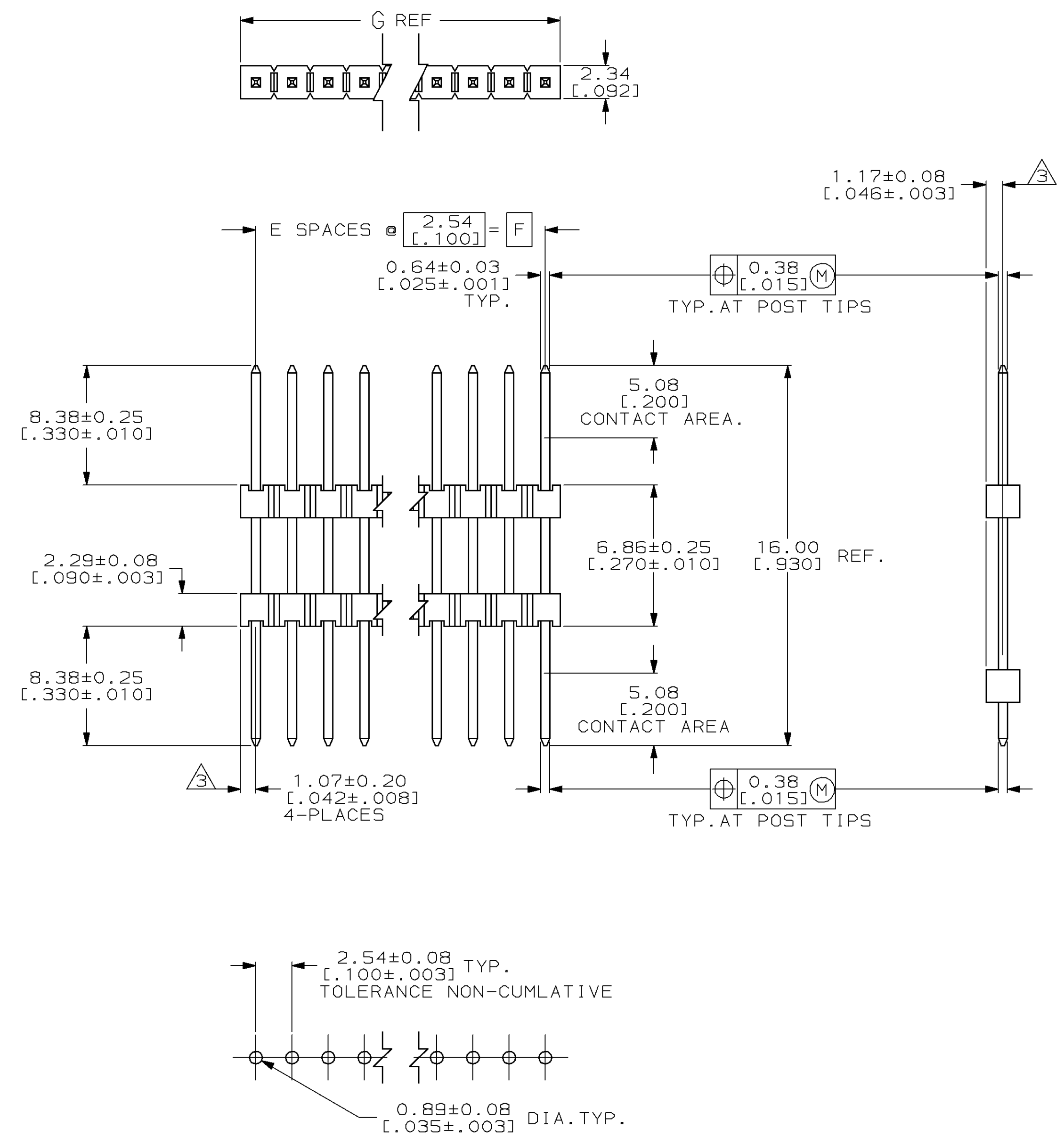
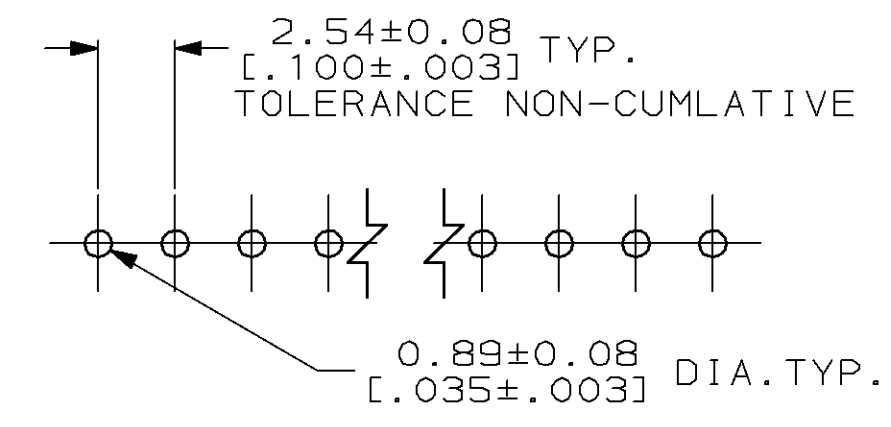


REVISONS		DATE	BY	APPV
NO.	DESCRIPTION			
0	DP 4633-96-14	1/18/96	TH	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT



NO.	DESCRIPTION	DATE	BY	APPV
101.19	99.06	39	40	4-146467-0
[3.984]	[3.900]			
98.65	96.52	38	39	3-146467-9
[3.884]	[3.800]			
96.11	93.98	37	38	3-146467-8
[3.784]	[3.700]			
93.57	91.44	36	37	3-146467-7
[3.684]	[3.600]			
91.03	88.90	35	36	3-146467-6
[3.584]	[3.500]			
88.49	86.36	34	35	3-146467-5
[3.484]	[3.400]			
85.95	83.82	33	34	3-146467-4
[3.384]	[3.300]			
83.41	81.28	32	33	3-146467-3
[3.284]	[3.200]			
80.87	78.74	31	32	3-146467-2
[3.184]	[3.100]			
78.33	76.20	30	31	3-146467-1
[3.084]	[3.000]			
75.79	73.66	29	30	3-146467-0
[2.984]	[2.900]			
73.25	71.12	28	29	2-146467-9
[2.884]	[2.800]			
70.71	68.58	27	28	2-146467-8
[2.784]	[2.700]			
68.17	66.04	26	27	2-146467-7
[2.684]	[2.600]			
65.63	63.50	25	26	2-146467-6
[2.584]	[2.500]			
63.09	60.96	24	25	2-146467-5
[2.484]	[2.400]			
60.55	58.42	23	24	2-146467-4
[2.384]	[2.300]			
58.01	55.88	22	23	2-146467-3
[2.284]	[2.200]			
55.47	53.34	21	22	2-146467-2
[2.184]	[2.100]			
52.93	50.80	20	21	2-146467-1
[2.084]	[2.000]			
50.39	48.26	19	20	2-146467-0
[1.984]	[1.900]			
47.85	45.72	18	19	1-146467-9
[1.884]	[1.800]			
45.31	43.18	17	18	1-146467-8
[1.784]	[1.700]			
42.77	40.64	16	17	1-146467-7
[1.684]	[1.600]			
40.23	38.10	15	16	1-146467-6
[1.584]	[1.500]			
37.69	35.56	14	15	1-146467-5
[1.484]	[1.400]			
35.15	33.02	13	14	1-146467-4
[1.384]	[1.300]			
32.61	30.48	12	13	1-146467-3
[1.284]	[1.200]			
30.07	27.94	11	12	1-146467-2
[1.184]	[1.100]			
27.53	25.40	10	11	1-146467-1
[1.084]	[1.000]			
24.99	22.86	9	10	1-146467-0
[.984]	[.900]			
22.45	20.32	8	9	146467-9
[.884]	[.800]			
19.91	17.78	7	8	146467-8
[.784]	[.700]			
17.37	15.24	6	7	146467-7
[.684]	[.600]			
14.83	12.70	5	6	146467-6
[.584]	[.500]			
12.29	10.16	4	5	146467-5
[.484]	[.400]			
9.75	7.62	3	4	146467-4
[.384]	[.300]			
7.21	5.08	2	3	146467-3
[.284]	[.200]			
4.67	2.54	1	2	146467-2
[.184]	[.100]			
2.13	-	-	1	146467-1
[.084]	-			
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. BY AMP INCORPORATED. ALL RIGHTS RESERVED.

IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHALL BE CONTACTED FOR THE LATEST REVISION.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±0.51 (.02)
3 PLC	±0.127 (.005)
4 PLC	±0.0127 (.0005)
ANGLES	±

AMP Incorporated
Harrisburg, PA 17105-3608

HEADER ASSEMBLY, MOD II,
STACKING, SINGLE ROW,
.025 SQ. POST, UNSHROUDED

SIZE: A1 CAGE CODE: 00779 DRAWING NO: 146467
WEIGHT: - SCALE: 4:1 SHEET: 1 OF 1 REV: 0